

Better Training for Safer Food

Initiative

Methodologies applied in Member States for complying with ISO

National standards for inspection of PAE





Outline of the content:

- Introduction
- ☐ Requirements in EN-ISO 16122
 - □ Part 1: General
 - □ Part 2: Horizontal boom sprayers
 - ☐ Part 3: Sprayers for bush and tree crops
 - ☐ Part 4: Fixed and semi-mobile sprayers
- ☐ Registration of the results
- ☐ Use of software tools for registration
- ☐ Certificate/sticker
- ☐ Final remarks





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Introduction:

Annex 2 SUD

24,11,2009 EN

Official Journal of the European Union

E 309/83

ANNEX II

Health and safety and nevironmental requirements relating to the impaction of penticide application equipment

The importion of postade application aparement shall cover all aspects important to achieve a high level of sufery and protection of learnan hashin and the contentement. Full effectiveness of the application operation the shall be ensured by requer performance of declares and functions of the capterpose to guarantee the following objectives are read to provide the content of the capterpose to guarantee the following objectives are read to provide the capterpose to guarantee the following objectives are read by

The postetide application apaperson must function reliably and be used properly for its trained purpose ensuring that postables can be accurately done and distributed. The apaperson more be it such a condition in on the filled and empted suffice, such an occupied with present takings of principles. In term prime uses and disnough disastips, it men also means ask operations, and be consolided and capable of being breakastips (supposed from the operator's stat. When recovery, adjustment means be stript, accurate and capable to these generations.

Particular attention should be paid to

1. Fower transmission parts

The power take-off detection goard and the goard of the power input connection shall be fixed and in good condition and the prosecutive devices and any morning or mixing power transmission parts shall not be affected in their factors on as to constant presentation of the operator.

Z. Poreș

The pump capacity shall be saided to the needs of the equipment and the pump must function peoperly in order to ensure a stable and reliable application are. There shall be no leakages from the pump.

1. Agitation

Agitation devices mass ensure a proper sectivalistics in order to achieve an even concentration of the whole volume of the liquid speay mateurs in the task.

4. Spray liquid tank

Spray tasks including indicator of task contain, filling divisor, strainers and filters, surprying and riving operator, and retaing devices shall operate in such a very as in minimise accidental sprilage, surveys concentration distribution, operator exposure and residual content.

Managing systems, corerol and regulation systems

All devices for measuring, whiching on and oil and adjusting passens and/or flow rate shall be proposly calibrated and work connectly and then while he melanges, Commol of prossure and operation of pressure adjustment devices built be easily peoulthe during application. Pressure adjustment devices shall maintain a constant working pressure at constant models from peoulty in order to consect the a stable volume application rate in application.

6. Pipes and hose

Pipes and from shall be in proper condition to avoid dottninnes of liquid flow or actificial splitge in case of falses. These shall be no lookages from pipes or loose when run with the maximum obtainable pressure for the operate.

7. Hiberto

In order to avoid turbulence and betoregreeby in spray params, fibers shall be in good condition and she much star of the fibers shall correspond to the size of nozzles fraud on the sprayer. Where applicable the fiber blockage induction system shall operate correctly.

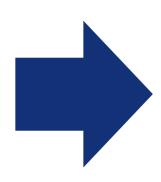
 Spray been (for equipment spraying poeticides by means of a harizontally positioned boson, located close to the crop or the material to be transich.

The spray boom must be in good condition and stable in all directions. The fination and adjointness systems and the directs for damping unintended movements and slope compensation must work correctly.

9. Neozak

Notzles must work properly to control dripping when spraying stops. To ensure homogeneity of the apray pattern, the flow rate of each stabishaul notzle shall not deviate significantly from the data of the flow rate tables provided by the manufacturer.

EN-ISO 16122

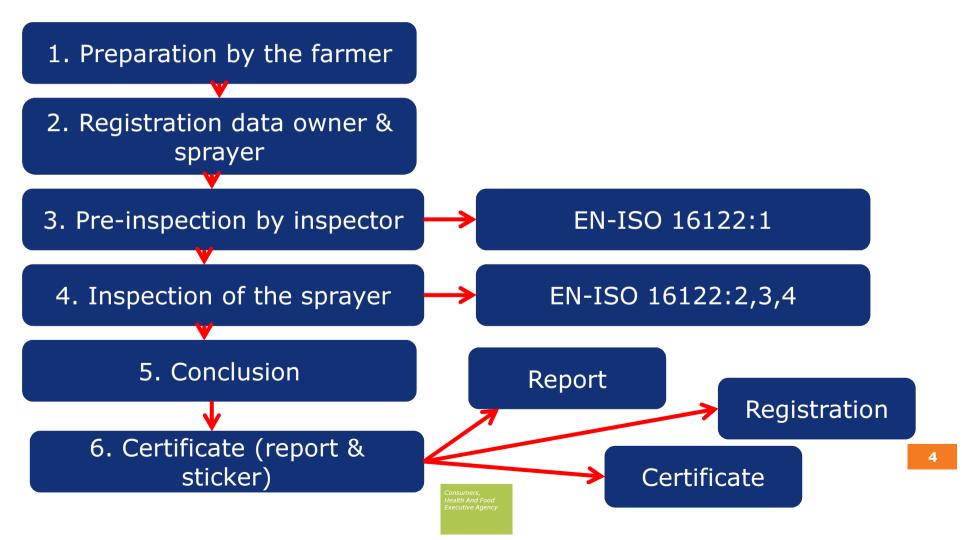








Inspection procedure





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EN-ISO 16122:1 Pre-inspection

Clean

Outside Inside

Safe

Power transmission parts
Moving parts
Pipes and hoses hydraulic (oil) system
Structural parts and framework
Lockable foldable parts
Blower





EN-ISO 16122:2 Field-crop sprayers

Definition:

horizontal boom sprayer

machine for spraying plant protection products, along a boom or in bands, with a spray generally directed downwards onto/into the target

Boom sprayer



Band sprayer:





EN-ISO 16122:2 Field-crop sprayers

Requirements:

- 1. Leaks and dripping
- 2. Pump(s)
- 3. Spray-mix agitation
- 4. Spray-tank
- 5. Measuring systems, controls and regulation systems
- 6. Lines (pipes and hoses)
- 7. Filters
- 8. Spray-boom
- 9. Nozzles
- 10. Blower
- 11. Spray-guns and lances





1. Leaks and dripping

- ✓ No static leaks
- ✓ No leaking with system under max. pressure
- ✓ No leaking while spraying
- ✓ No spraying on parts of the sprayer





2. Pump(s)

- ✓ Capacity of the pump suits to the need of the sprayer:
 - ☐ Enough capacity for spraying and agitation
- ✓ No pulsations
- ✓ Air-chamber in good condition





3. Spray-mix agitation

✓ While spraying at maximum capacity, there shall be enough agitation in the spray-tank





4. Spray liquid tank



- ✓ Lid
- ✓ Strainer
- ✓ Induction hopper
- ✓ Pressure compensation
- ✓ Content indicator
- ✓ Tank emptying
- ✓ Tank filling
- ✓ Cleaning equipment



5. Measuring systems, controls and regulation systems ✓ All visible and reachable from operators position

- ✓ Pressure indicator present and:
 - Readable (diameter min 63mm)
 - Accurate (max. 10% deviation)
- ✓ Flowmeters and other measuring devices accurate (max 5% deviation)













6. Lines (pipes and hoses)



- ✓ All pipes and hoses in good condition
- ✓ No cracks, extreme bending, cuts, etc.



7. Filters





- ✓ Suction and pressure filter present
- ✓ Insert clean and in good condition
- ✓ Sizes fitting to the nozzle sizes
- ✓ Isolating device





Bad examples









8. Spray-boom



- ✓ Stable
- ✓ Automatic resetting
- ✓ Nozzle spacing/orientation
- ✓ Boom deformation (vertical and horizontal)
- √ Height adjustment
- ✓ Damping/stabilisation
- ✓ Compensative returns
- ✓ Pressure drop



9. Nozzles



- ✓ Identical (type, size, material)
- ✓ No dripping after stopping spraying
- ✓ Transverse distribution



Measuring transversal distribution







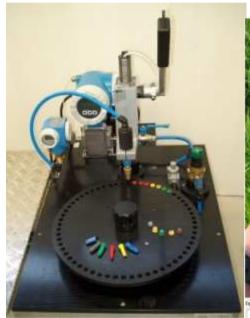


Measuring nozzle flow and pressure distribution

Nozzles demounted from the boom

Nozzles mounted on the boom











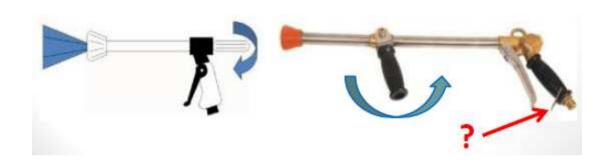
10. Blower



- ✓ Switching off
- ✓ Abjustable



11. Spray-gun / lance



- ✓ Trigger
- ✓ No dripping after stopping spraying
- ✓ Adjustment



EN-ISO 16122:3 Sprayers for bush and tree crops

Definition:

sprayer for bush and tree crops

machine for spraying plant protection products on bush and tree crops such as grapes, fruits or hops (including annual plants/crops), the application being mostly directed sideways and/or upwards to the target





EN-ISO 16122:3 Sprayers for bush and tree crops

Requirements:

- 1. Leaks and dripping
- 2. Pump(s)
- 3. Spray-mix agitation
- 4. Spray-tank
- 5. Measuring systems, controls and regulation systems
- 6. Lines (pipes and hoses)
- 7. Filters
- 8. Nozzles
- 9. Pressure drop
- 10. Blower
- 11. Spray-guns and lances







8. Nozzles

- ✓ Symmetry (left and right)
- ✓ No dripping after stopping spraying
- ✓ Switching off
- ✓ Adjustment





9. Pressure drop



- ✓ Pressure drop between manometer and back max. 15%
- ✓ Compensative returns
- ✓ Height distribution (optional)







EN-ISO 16122:4 Fixed and semimobile sprayers

Definition:

3.1

fixed sprayer

machine primarily for spraying plant protection products in covered structures, and where the pump/tank unit (3.3) and/or application unit (3.4) do not move

3.2

semi-mobile sprayer

machine primarily for spraying plant protection products on crops grown in covered structures, and where the pump/tank unit (3.3) and application unit (3.4) are moveable

3.3

pump/tank unit

device made at least by the pump and the spray liquid tank

Note 1 to entry They can be built together as one unit or separate units.

3.4

application unit

device consisting of one or more nozzles/spray generators with or without air-assistance, and used with a separate pump/tank unit to which it is connected by a pipeline





Outline of spraying equipment covered by standards ISO 16119-4 and ISO 16122-4 Fixed and semi-mobile spraying equipment:

Pump/tank unit:



Semi-Mobile



Transport application unit in/over the crop

Manual Motorized



Motorized Monorail (hor. boom)



Transport of liquid to application unit:

Manual operated reel:



Spring operated reels



Electric operated reels + hose



Self-propelled



Application unit: Spray gun / lance



Horizontal spray boom



Vertical spray boom



Optional



With dosing unit







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Registration of inspection

- ☐ Report with results for owner of sprayer
- ☐ In EN-ISO 16122 no standard lay-out, but minimum requirements content:
- Test station;
- Reference to EN ISO 16122 and deviations, if any;
- Owner's identity and address;
- •Sprayer data:
 - •manufacturer;
 - Type;
 - •Serial number or other identification;
 - Year of construction;
 - Drive (i.e. Mounted/trailed /self-propelled);
- Name and contact details of the inspector and Signature;
- Date of inspection;
- Any malfunction of the sprayer. If the malfunction is a result of sprayer design this should be noted;
- Any information on malfunctions of the sprayer useful to identify the corrective work required;
- Results of measurements





Official body

Name and adress of the workshop that performed the inspection

Owner of the sprayer

Identification of the sprayer

Results of the inspection

Conclusion of the inspection

	Cichting Kwaliteitseis	sen I andho	uwtechniek	(SKL) te Waar	eningen
-	P.O. Box 407 NL-6700 AK Wageningen				
est re	port Field crop sprayer	S			
spection w	vorkshop:				
umber:	999		Sticker	p 160 8	1000106
ame:	Opleiding keurmeesters PTC+ Ede		Date of	inspection:	18-04-2012
	Postbus 32, 6710AA EDE		The evenir	date of this had may your deper	eding on national legislation

S. Posthum

Hydraulic and injects 20.0 liter/min

Address: actionwys 7
2DF code Place 1111 ab edo Signature: Signature: 1111 ab edo Technical data ago:

Manufago Hand Typa: 361ma8001c12hal Capacity pump: 171 Renhmin Yor Sential mr.: 80092 Max. pressure system: 15 bar Volume Working width: 12 moler

_	ection of	Result	Defects		
_	Spray boom: In- and out folding, locking	Repaired	1. Excessive force / tools needed 3. Locking	[x]	Irregular Clamping of hoses
В	Height adjustment	Good	1, Breaks / frays cable 3. Height unstable		2. Ursale
	Minimum spray height: 65 cm				
C	Damping / slope compensation	Good	Stope compensation system defect		2. Too stiff
D	Automatic resetting	Repaired	x 1. Overtighten		2. Return
F	Carolity of the construction	Received	1 Sportingforce in joints		2 Drive system

| Massurements of the manometer | Pressure sensor: | Nr. 2 Feathurs: Fluid Manometer | 1.0 2.0 3.0 4.0 5.0 6.0 7.0 8.0 bar | 1.0 2.0 3.0 4.0 5.0 6.0 7.0 8.0 bar | 1.0 2.0 3.0 4.0 5.0 6.0 7.0 8.0 bar | 1.0 2.0 3.0 4.0 5.0 6.0 7.0 8.0 bar | 1.0 2.0 3.0 4.0 5.0 6.0 7.0 8.0 bar | 1.0 2.0 3.0 4.0 5.0 6.0 7.0 8.0 bar | 1.0 2.0 3.0 4.0 5.0 6.0 7.0 8.0 bar | 1.0 2.0 3.0 4.0 5.0 6.0 7.0 8.0 bar | 1.0 2.0 3.0 4.0 5.0 6.0 7.0 8.0 bar | 1.0 2.0 3.0 4.0 5.0 6.0 7.0 8.0 bar | 1.0 2.0 3.0 4.0 5.0 6.0 7.0 8.0 bar | 1.0 2.0 3.0 4.0 5.0 6.0 7.0 8.0 bar | 1.0 2.0 3.0 4.0 5.0 6.0 7.0 8.0 bar | 1.0 2.0 3.0 bar | 1.0 2.0

J Flowmeter / speedometer NA 1. Accuracy beamster 2. Accuracy speedometer K Pump / pressure test Repaired 8. 1. Leakages (not spraying) 2. Overpressure protection 2. Accuracy speedometer 2. Accuracy speedometer 3. Accuracy

N Cross distribution spray nozzles Nozzles

ř.,	Description	Result	Brand, type, spray angle / size
	Venturi flet fan nozzle	Good	Lechler IDKN 120 - 04
	Anvil nozzle	nult	Teojet TTJ60 110 - 025
	Venturi flat fan nozzle	Good	Lechler IDN 120 - 03
	Venturi flat fan nozzle	Good	Agrotop Airmix 110 - 04
	Venturi flat fan nozzle	Repaired	Agrotop TurbioDrop HiSpeed 110 - 02
ord	er nozzles		

Inspection of Result Defects
Pressure accumulator NA 1. Leakage
3. Man. nee

NA 1. Leakage
3. Man. needle not stable
Good 1. Damage
Good 1. Leakage effor

Unique label

Date of the inspection

Signature

Detected defects

Ev. remarks

Explanation about how to complain

Page 1 of 1

This inspection is conducted in accordance with applicable SKI, inspection provisions. These provisions are available at the SKI, recognized inspection workshops.

The decision on approval or or isapproval can be regarded as a decision on behalf of the President of a (main) commonly boards.
Applied this decision an appeal can be made within six weeks after the about of the respection to them plus SKI. P.O. Sex 407, NL-67004K Wageringon, the Netherlands.



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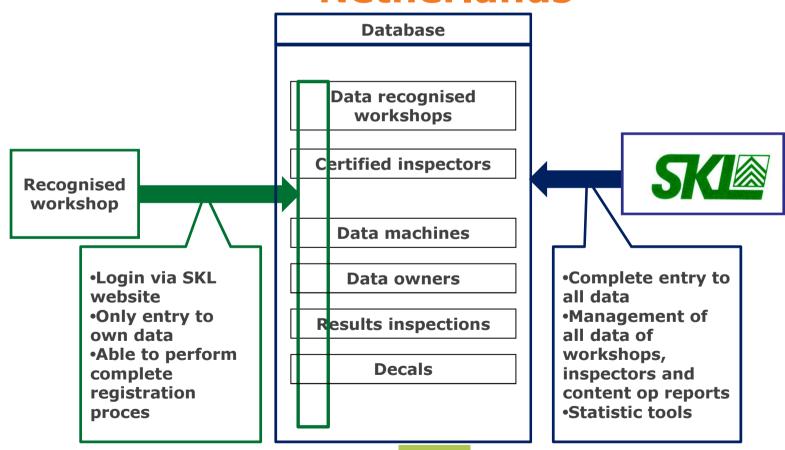
Registration of inspection

- No standard software tools
- ☐ In different countries different solution:
 - ☐ Stand-alone system with paper transfer to central organization
 - Stand-alone system with electronic transfer to central organization
 - Web-based solution
- Developed by national organization or other (suppliers testing equipment)



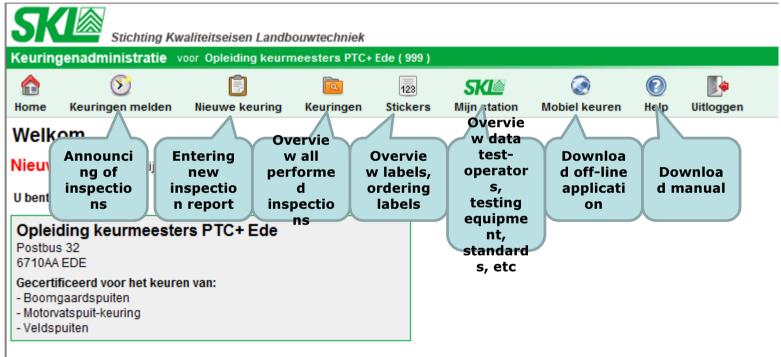


Example of webbased registration tool in Netherlands





Registration part for workshops



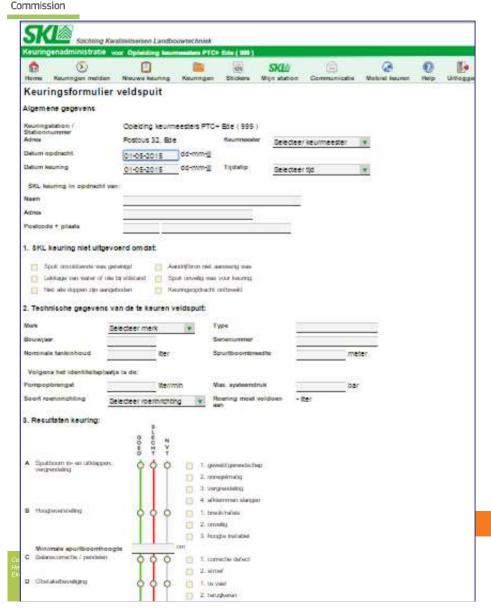
Welkom op uw gedeelte van de elektronische SKL keuringsadministratie. Hier kunt u de volledige administratie rondom de uitvoering van de keuringen uitvoeren.

Recent zijn een aantal wijzigingen uitgevoerd.

- U heeft via 'Mijn station' inzage in de bij uw station geregistreerde keurmeesters en testapparatuur. Verder kunt u hier de meest actuele werkvoorschriften bekijken.
- · Via 'Help' kunt u een handleiding voor deze applicatie bekijken
- Het scherm 'Nieuwe keuringen' is aangepast, hier het nummer van de vorige keuring invullen om een nieuwe keuring in te voeren.

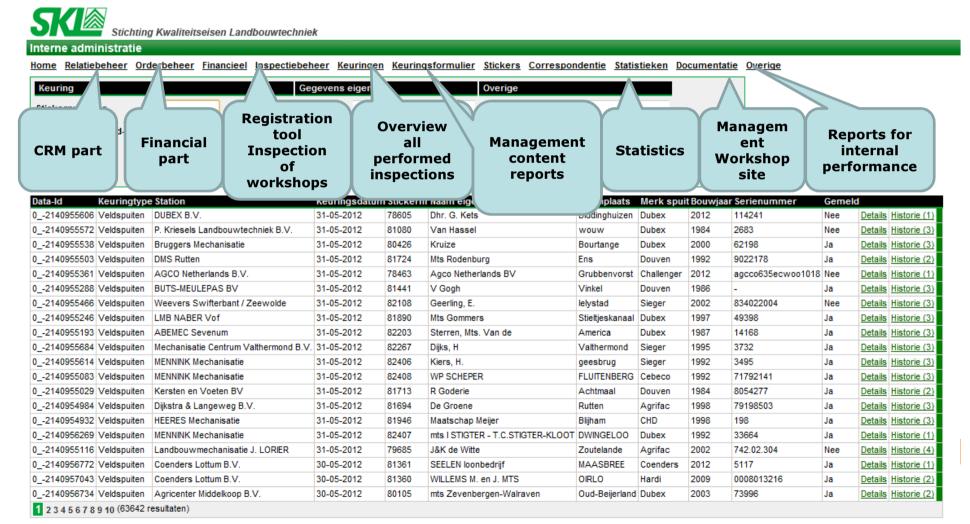


Filling in the results of inspection on-line





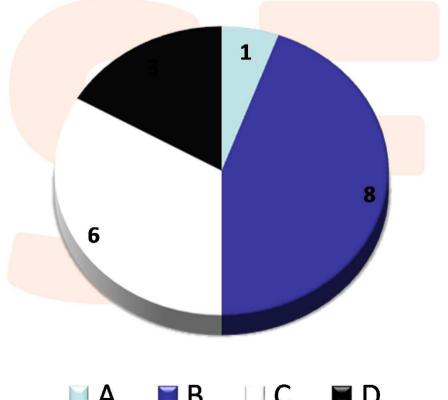
Registration part for official organisation





What is the advantage of the use of a software system?

- A. Easy for workshop/inspector
- B. Improving quality reports (complete and readable)
- C. Decrease workload both for workshop and central organisation
- D. Easyly transfer of the data







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Certificate/sticker

- ☐ Test-report + sticker on the approved machine
- ☐ Clear for owner + authorities
- ☐ Sticker not mandatory because of EN-ISO16122
- □ All countries have unique stickers















Example of decal (NL)

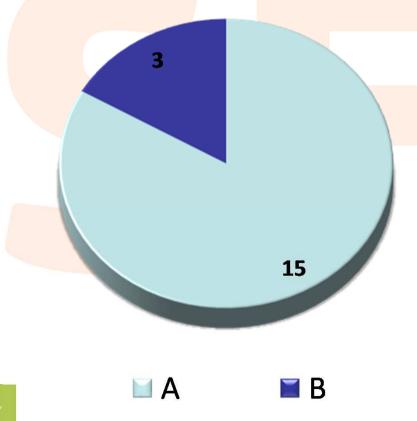




Would a uniform (European) sticker and test-report be usefull for mutual recognition of the inspections?



B) No







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Final remarks

EN-ISO 16122 covers all relevant parts of the sprayer

Harmonisation of the organization is not included in the standard

EN-ISO 16122 is the basis for uniform excecution of the inspection

EN-ISO 16122 is the basis for mutual recognition of the inspections





Thank you for your attention.

Better Training for Safer Food BTSF

European Commission Consumers, Health and Food Executive Agency DRB A3/042 L-2920 Luxembourg

